



Dalton

A G P R O D U C T S



**OWNERS MANUAL
REACH POLE TRAILERS**



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SPECIAL NOTICE	

The information and suggestions in this manual will help you obtain the highest performance, dependability, and efficiency from your new DALTON AG implement.

Whether your new DALTON AG implement is delivered assembled, or unassembled, it is recommended that you become familiar with the contents of this manual. A basic understanding of how it is assembled and operated will be of value to you as a reference and parts manual.

ASSEMBLY FAMILIARIZATION

If your Reach Pole Trailer was delivered disassembled, the following discussion will aid you in assembling it.

As you read these general assembly familiarization comments, refer to the parts drawing in the rear of this manual.

Hardware such as nuts, bolts, washers, locking cotter pins, etc., necessary for assembly will be found in mounting holes in their respective sub-assemblies.

HOW TO ORDER REPLACEMENT PARTS

The Parts Assembly drawings in this manual are provided as an aid in assembling your DALTON AG equipment, and as a repair and replacement parts guide.

The numbers beside each part are DALTON AG part numbers. Use these numbers when ordering replacement parts.

WHO TO CONTACT FOR HELP - 800-342-7498

In event you experience trouble in assembly, operation, or in ordering parts, contact:

Dalton Ag Products, Inc.
Customer Service Department
Lenox, IA. 50851

ADJUSTABLE AND NON-ADJUSTABLE STANDARD AXLE REACH POLE TRAILER

ASSEMBLY-Recommended Procedures - Standard Axle Adjustable and Non-Adjustable

The only difference between these two trailers is the adjustable axle. Assembly for both is the same.

Assembly will be easier if the sub-assembly sections of the trailers are laid out in the manner and order in which they will be put together.

Starting by placing front and rear axles on sturdy saw horses. Lay the tongue assembly in front of the axle, and place the reach pole off to the side, but laid lengthwise. Place the fifth wheel assembly on the floor behind the front axle.

FIFTH WHEEL ASSEMBLY - Both Trailers

Refer to drawing, page 5 & 7 for parts location and placement.

1. Remove fifth wheel king pin (621037)* from fifth wheel assembly.
2. Allow fifth wheel brace (621068)* to swing back, out of the way. if necessary, loosen its retaining nut and bolt.
3. Place fifth wheel assembly of fifth wheel plate on the front axle.
4. Swing fifth wheel brace into position. The top side of this brace fits flush against the bottom side of the front axle.
5. Insert king pin, making sure it passes through the upper and lower fifth wheel plates, the axle, and through the hole in the brace. Secure king pin with nut and bolt provided.
6. Tighten fifth wheel brace retaining nut and bolt if it was loosened for fifth wheel assembly.

REACH POLE ASSEMBLY - Both Trailers

NOTE: Notice that each end of the reach pole contains two sets of holes. The spacing of these holes is different in each end of the reach pole. One set of holes will match holes on the sleeve of the fifth wheel assembly. By measuring, or holding the reach pole next to the fifth wheel assembly reach pole sleeve, be sure you have the correct end of the reach pole facing the fifth wheel sleeve.

1. Insert the reach pole in the fifth wheel assembly reach pole sleeve.
2. Align the mounting holes in the reach pole with the holes in the sleeve. Secure with two nuts and bolts provided.
3. To attach reach pole to the rear bolster, position the reach pole collar to allow reach pole to slide in position.
4. Align bolt hole and secure with bolts and nuts provided in a separate bag or container.

REAR BLOCK RISER/SPRING ASSEMBLY - Both Trailers

1. Depending on your choice of options, mount and attach either rear block risers, or rear spring assemblies.

NOTE: It is a good idea, when mounting the risers or springs, to leave these assemblies loose enough so that they can be moved by hand. Also, it is a good idea at this point, to loosen the front spring assemblies so that they may be easily moved by hand. ***This will make tank mounting, seating, and securing easier. Once the tank is mounted, tighten springs and riser assemblies.***

